SECTION 1 - SOURCE/IDENTITY/USE INFORMATION

MANUFACTURER
GC AMERICA INC.
3737 West 127th St.
Alsip, Illinois, 60803
Telephone: 708-597-0900
Hours Mon.-Fri: 8:00 a.m.-5:00 p.m. C.S.T.
Transportation Emergency No. 800-424-9300

COMMON NAME: COE FLEX (Lead Free) CATALYST
CHEMICAL NAME: N. A.
PRODUCT USE: Dental Impression Material

The following information is provided with regard to the toxicity and hazards of the pure components present in this portion of the unmixed two-paste system.

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>C.A.S.</th>
<th>EXPOSURE LIMITS</th>
<th>LD50/LC50</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cupric Hydroxide</td>
<td>20427-59-2</td>
<td>TWA=1mg/m³ (as dust) (ACGIH)</td>
<td>LD50&gt;1g/kg LD50=2mg/L</td>
<td>10-30</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>TWA=10mg/m³ (ACGIH)</td>
<td>N.E.</td>
<td>10-35</td>
</tr>
<tr>
<td>Silicon Dioxide</td>
<td>112926-00-8</td>
<td>TWA=10mg/m³ (ACGIH)</td>
<td>N.E.</td>
<td>1-5</td>
</tr>
<tr>
<td>Chlorinated Fatty Acid Ester</td>
<td>68440-29-9</td>
<td>N.E.</td>
<td>N.E.</td>
<td>30-50</td>
</tr>
</tbody>
</table>

SECTION 3 - PHYSICAL/CHEMICAL PROPERTIES

BOILING POINT: N.E.
VAPOR PRESSURE: N.E.
VAPOR DENSITY: N.E.
SOLUBILITY IN WATER: N.E.
COEFFICIENT OF OIL/WATER DISTRIBUTION: N.E.
SPECIFIC GRAVITY (H₂O = 1): 1.8
MELTING POINT: N.E.
EVAPORATION RATE: N.E.
ODOR THRESHOLD: N.E.
APPEARANCE AND ODOR: Light blue paste

SECTION 4 - FIRE AND EXPLOSION DATA

FLASH POINT: Non flammable
FLAMMABLE LIMITS: N.A.
EXTINGUISHING MEDIA: For surrounding fire use dry chemical, foam, carbon dioxide
SPECIAL FIRE FIGHTING PROCEDURES: As appropriate for surrounding fire.
UNUSUAL FIRE AND EXPLOSION HAZARDS: N.E.
HAZARDOUS COMBUSTION PRODUCTS: Hydrogen chloride gas, carbon dioxide

SECTION 5 - REACTIVITY DATA

STABILITY: Stable ✗ Unstable ☐
POLYMERIZATION: Will Not Occur ☒ Will Occur ☐

CONDITIONS TO AVOID: High heat
INCOMPATIBILITY (Materials to Avoid): Strong oxidizing and reducing agents
HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Hydrogen chloride, oxides of carbon
SECTION 6 - HEALTH HAZARD DATA and FIRST AID INFORMATION

<table>
<thead>
<tr>
<th></th>
<th>YES</th>
<th>NO</th>
<th>NE</th>
<th>NA</th>
<th>NTP</th>
<th>IARC</th>
<th>OSHA</th>
<th>OTHER</th>
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</thead>
<tbody>
<tr>
<td>MUTAGENIC AFFECTS</td>
<td></td>
<td>X</td>
<td></td>
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<td></td>
<td></td>
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<tr>
<td>TERATOGENIC AFFECTS</td>
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<td></td>
<td></td>
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<tr>
<td>REPRODUCTIVE TOXIN</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>CARCINOGENICITY</td>
<td></td>
<td>X</td>
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<td></td>
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<td></td>
</tr>
<tr>
<td>SENSITIZER</td>
<td></td>
<td>X</td>
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</tr>
</tbody>
</table>

ROUTES OF ENTRY: Inhalation □ Skin ☑ Ingestion ☑

HEALTH HAZARD (Acute and Chronic): Cupric Hydroxide may be corrosive to eye

SIGNS AND SYMPTOMS OF OVEREXPOSURE: N.A.

CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N.A.

EMERGENCY FIRST AID PROCEDURES:

- **INGESTION**: Induce vomiting, seek medical attention.
- **SKIN**: Wash with soap and water.
- **EYES**: Flush with water for 15 minutes. If irritation develops seek medical attention.

SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE

IN CASE OF RELEASE OR SPILL: Scrape up and discard.

WASTE DISPOSAL METHOD: In accordance with local, state, federal regulations.

STORAGE, HANDLING, AND SPECIAL PRECAUTIONS: Store in a cool, dry place

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: Reduce exposure in accordance with good hygiene practice. If exposure limits are exceeded, use MSHA-NIOSH approved respirators for dusts, mists, fumes.

VENTILATION: Local Exhaust: N.A. Mechanical: N.A.
Special: N.A. Other: N.A.

PROTECTIVE GLOVES: Disposable vinyl gloves recommended.

EYE PROTECTION: Safety glasses

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: N.A.

WORK/HYGIENIC PRACTICE: N.A.

SECTION 9 - PREPARATION INFORMATION

This data is supplied to comply with OSHA Hazard Communication Standard 29 CFR1910.1200 and W.H.M.I.S. CPR

PREPARED BY: T. Joritz
Director Regulatory Affairs

Date: 03 August 2004

N.A. = NOT APPLICABLE
N.E. = NOT ESTABLISHED

The information herein is given in good faith but no warranty expressed or implied is made.

FIRE 1 TOXICITY 1 NFPA REACTIVITY 1 SPECIAL COR/OXY
SECTION 1 - SOURCE/IDENTITY/USE INFORMATION

MANUFACTURER
GC AMERICA INC.
3737 West 127th St.
Alsip, Illinois, 60803
Telephone: 708-597-0900
Hours: Mon.- Fri. 8:00 am - 5:00 pm C.S.T.
Transportation Emergency Telephone No. 800-424-9300

COMMON NAME: COE FLEX (Lead Free) BASE, REGULAR, INJECTION AND HEAVY TYPE
CHEMICAL NAME: N.A.
PRODUCT USE: Dental Impression Material

The following information is provided with regard to the toxicity and hazards of the pure components present in this portion of the unmixed two-paste system.

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>C.A.S.</th>
<th>EXPOSURE LIMITS</th>
<th>LD50/LC50</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Dioxide</td>
<td>112926-00-8</td>
<td>TWA=10mg/m³ (respirable)</td>
<td>N.E.</td>
<td>1-5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(ACGIH)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>TWA=10mg/m³ (respirable)</td>
<td>N.E.</td>
<td>10-25</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(ACGIH)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 3 - PHYSICAL/CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>N.E.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>N.E.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>N.E.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>N.E.</td>
</tr>
<tr>
<td>Coefficient of Oil/Water Distribution</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.3 - 1.6</td>
</tr>
<tr>
<td>Melting Point</td>
<td>102°C</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N.E.</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td></td>
</tr>
<tr>
<td>Appearance and Odor</td>
<td>White paste with a sulfurious odor</td>
</tr>
</tbody>
</table>

SECTION 4 - FIRE AND EXPLOSION DATA

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>N.A.</td>
</tr>
<tr>
<td>Flammable Limits</td>
<td>N.A.</td>
</tr>
<tr>
<td>Extinguishing Media</td>
<td>For surrounding fires, dry chemical, carbon dioxide</td>
</tr>
<tr>
<td>Special Fire Fighting Procedures</td>
<td>N.A.</td>
</tr>
<tr>
<td>Unusual Fire and Explosion Hazards</td>
<td>N.E.</td>
</tr>
<tr>
<td>Hazardous Combustion Products</td>
<td>If heated to high temperatures or on open flame this product may emit formaldehyde, other aldehydes, oxides of sulfur, carbon dioxide, carbon monoxide, hydrogen sulfide, low molecular weight, hydrocarbons</td>
</tr>
</tbody>
</table>

SECTION 5 - REACTIVITY DATA

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stability</td>
<td>Stable ☒</td>
</tr>
<tr>
<td>Polymerization</td>
<td>Unstable ☐</td>
</tr>
<tr>
<td>Unstable</td>
<td>Will Occur ☐</td>
</tr>
<tr>
<td>Conditions to Avoid</td>
<td>High heat</td>
</tr>
<tr>
<td>Incompatibility (Materials to Avoid)</td>
<td>Oxidizing agents, strong acids</td>
</tr>
<tr>
<td>Hazardous Decomposition or By-Products</td>
<td>N.E.</td>
</tr>
</tbody>
</table>
SECTION 6 - HEALTH HAZARD DATA and FIRST AID INFORMATION

<table>
<thead>
<tr>
<th></th>
<th>YES</th>
<th>NO</th>
<th>NE</th>
<th>NA</th>
<th>NTP</th>
<th>IARC</th>
<th>OSHA</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>MUTAGENIC AFFECTS</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TERATOGENIC AFFECTS</td>
<td></td>
<td>X</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>REPRODUCTIVE TOXIN</td>
<td></td>
<td>X</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>CARCINOGENICITY</td>
<td></td>
<td>X</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SENSITIZER</td>
<td></td>
<td>X</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ROUTES OF ENTRY: Inhalation ☐ Skin ☒ Ingestion ☒

HEALTH HAZARD (Acute And Chronic): Skin irritation can occur following prolonged or repeated contact.

SIGNS AND SYMPTOMS OF OVEREXPOSURE: N.E.

CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N.E.

EMERGENCY FIRST AID PROCEDURES:

INHALATION: N.A.

INGESTION: Induce vomiting. Call a poison control center, emergency room. Seek medical attention.

SKIN: Wash with soap and water.

EYES: Thoroughly flush with water.

SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE

IN CASE OF RELEASE OR SPILL: Scrape up and discard.

WASTE DISPOSAL METHOD: In accordance with local, state, and federal regulations.

STORAGE, HANDLING, AND SPECIAL PRECAUTIONS: Store in a cool and dry place

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: Reduce exposure in accordance with good hygiene practice. If exposure limits are exceeded, use MSHA-NIOSH approved respirators for dusts, mists, fumes.

VENTILATION: Local Exhaust: N.E. Mechanical: N.E. Special: N.E. Other: N.E.

PROTECTIVE GLOVES: Disposable vinyl gloves are recommended.

EYE PROTECTION: N.A.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: N.A.

WORK/HYGIENIC PRACTICE: Avoid contact with clothing, may stain.

SECTION 9- PREPARATION INFORMATION

This data is supplied to comply with OSHA Hazard Communication Standard 29 CFR 1910,1200 and W.H.M.I.S. CPR

PREPARED BY: T. Joritz Director Regulatory Affairs

DATE: 03 August 2004

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N.E. = NOT ESTABLISHED

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FIRE – 1 TOXICITY – 1 NFPA REACTIVITY – 1 SPECIAL –
COE ADHESIVE
MATERIAL SAFETY DATA SHEET

SECTION 1 - SOURCE/IDENTITY/USE INFORMATION

MANUFACTURER
GC AMERICA INC.
3737 West 127th St.
Alsip, Illinois, 60803
Telephone: 708-597-0900
Hours: Mon. - Fri. 8:00 am. - 5:00 pm. C.S.T.

SUPPLIER
Transportation Emergency Telephone No. 800-424-9300

COMMON NAME: COE ADHESIVE
CHEMICAL NAME: N.A.
PRODUCT USE: Tray Adhesive for Polysulfide impression material.
The following information is provided with regard to the toxicity and hazards of the pure components present.

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>COMPONENT AND C.A.S.</th>
<th>EXPOSURE LIMITS</th>
<th>LD50/LC50</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone 67 64-1</td>
<td>TWA=750ppm (ACGIH)</td>
<td>LD50=9.75g/kg (oral rat)</td>
<td>40-50</td>
</tr>
<tr>
<td></td>
<td>STEL=100ppm (ACGIH)</td>
<td>LC50=64000ppm/4hr (mouse)</td>
<td></td>
</tr>
<tr>
<td>Toluene 108-88-3</td>
<td>TWA=100ppm (ACGIH)</td>
<td>LD50=2.5g/kg (oral rat)</td>
<td>10-20</td>
</tr>
<tr>
<td></td>
<td>STEL=150ppm (OSHA)</td>
<td>LC50=8000ppm/4hr (mouse)</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone 78-93-3</td>
<td>TWA=200ppm (ACGIH)</td>
<td>LD50=7ml/kg (oral rat)</td>
<td>10-20</td>
</tr>
<tr>
<td></td>
<td>STEL=300ppm (ACGIH)</td>
<td>LC50=13600ppm/2hr (mouse)</td>
<td></td>
</tr>
<tr>
<td>Acrylonitrile Butadiene Polymer 900-318-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>10-20</td>
</tr>
<tr>
<td>Phenol-Formaldehyde polymer 9003-35-4</td>
<td>N.E.</td>
<td>N.E.</td>
<td>1-10</td>
</tr>
</tbody>
</table>

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION - continued

<table>
<thead>
<tr>
<th>COMPONENT AND C.A.S.</th>
<th>EXPOSURE LIMITS</th>
<th>LD50/LC50</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycerol Esters of Rosin Acids 8050-31-5</td>
<td>N.E.</td>
<td>N.E.</td>
<td>1-10</td>
</tr>
<tr>
<td>Salicylic Acid 69-72-7</td>
<td>PEL=15mg/m³ (OSHA)</td>
<td>LD50=891mg/Kg</td>
<td>1-10</td>
</tr>
<tr>
<td></td>
<td>TWA=15mg/m³ (OSHA)</td>
<td>LC50=N.E.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5mg/m³ (respirable)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Zinc oxide 1314-13-2</td>
<td>TWA=10mg/m³</td>
<td>LD50=7.9g/Kg (oral rat)</td>
<td>1-10</td>
</tr>
</tbody>
</table>

http://www.geamerica.com/MSDS/329916.htm 11-25/02
SECTION 3 - PHYSICAL/CHEMICAL PROPERTIES
BOILING POINT: 56°C
SPECIFIC GRAVITY (H2O=1): 0.88
VAPOR PRESSURE: 180
MELTING POINT: N.E.
VAPOR DENSITY: 2.0
EVAPORATION RATE: (Butyl Acetate=1.0): 1.9
SOLUBILITY IN WATER: Slight
ODOR THRESHOLD: 200ppm as acetone
COEFFICIENT OF OIL/WATER DISTRIBUTION: N.E.
APPEARANCE AND COLOR: Brown liquid - Strong Ketone odor.

SECTION 4 - FIRE AND EXPLOSION DATA
FLASH POINT: 17.8°C
FLAMMABLE LIMITS: LEL=1.27 UEL=12.8
EXTINGUISHING MEDIA: Carbon dioxide, alcohol foam, dry chemical.
SPECIAL FIRE FIGHTING PROCEDURES: Use self contained breathing apparatus.
UNUSUAL FIRE AND EXPLOSION HAZARDS: Extremely flammable. If overheated, closed containers adjacent to fire could explode due to internal pressure buildup. Toluene vapors are heavier than air and may flash back.
HAZARDOUS COMBUSTION PRODUCTS: Thermal decomposition may produce formaldehyde and Nitrogen decomposition products including the possibility of HCN.

SECTION 5 - REACTIVITY DATA
STABILITY: STABLE: X UNSTABLE: 
POLYMERIZATION: WILL NOT OCCUR: X WILL OCCUR: 
CONDITIONS TO AVOID: High heat.
INCOMPATIBILITY (MATERIALS TO AVOID): N.E.
HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: None known.

SECTION 6 - HEALTH HAZARD DATA and FIRST AID INFORMATION

<table>
<thead>
<tr>
<th>MUTAGENIC EFFECTS</th>
<th>YES</th>
<th>NO</th>
<th>N.E.</th>
<th>NA</th>
<th>NTP</th>
<th>IARC</th>
<th>OSHA</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td>N.E.</td>
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<tr>
<td>TERATOGENIC EFFECTS</td>
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<tr>
<td>SENSITIZER</td>
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<td></td>
</tr>
<tr>
<td>ROUTES OF ENTRY:  INHALATION</td>
<td>X</td>
<td>SKIN</td>
<td>X</td>
<td>INGESTION</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HEALTH HAZARD: (ACUTE AND CHRONIC): Contact with liquid or overexposure to vapors is irritating to the eyes. Prolonged or repeated skin contact will defat the skin and cause irritation and possible dermatitis. Vapor inhalation may cause respiratory irritation and temporary nervous system impairment (light headedness).</td>
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</tr>
</tbody>
</table>
Ingestion may cause digestive system irritation and nervous system impairment. Mutation references cited, animal reproductive affects cited.

CALIFORNIA PROP 65 WARNING: This product contains toluene, a chemical known to the State of California to cause birth defects or other reproductive harm.

SIGNS AND SYMPTOMS OF OVEREXPOSURE: Redness, smarting, tearing and swelling of the eyes. Skin may dry and crack. Symptoms of over inhalation include dizziness, headache, nausea and fatigue. Repeated or extreme overexposure to vapors may cause heart, liver, kidney, blood and nervous system damage. Ingestion may cause vomiting and diarrhea. Solvent aspiration into the lung due to vomiting may cause lung damage, which can be harmful or fatal.

CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Exposure to Acetone may enhance the liver toxicity of chlorinated solvents.

MS329916
COE ADHESIVE

SECTION 5 - HEALTH HAZARD DATA AND FIRST AID INFORMATION - continued

EMERGENCY FIRST AID PROCEDURES:

INGESTION: Do not induce vomiting. Immediately call a physician or poison control center.

INHALATION: For over inhalation, move to fresh air. If breathing is difficult, seek medical attention.

SKIN: Wash skin with soap and water. If irritation develops, seek medical attention.

EYES: Flush eyes with water for 10 minutes. Seek medical attention.

SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE

IN CASE OF RELEASE OR SPILL: Extinguish all ignition sources. Ventilate the area. Contain the spill. Cover with absorbent materials as needed. Collect the spill using non-sparking tools. Place in a U.S. Department of Transportation approved metal container and seal.

WASTE DISPOSAL METHOD: Incinerate absorbed and bulk product after mixing with flammable material in a licensed hazardous waste facility. Disposal should be in accordance with applicable regulations: US Hazardous Waste No D001 (ignitable).

STORAGE, HANDLING, AND SPECIAL PRECAUTIONS: Store in a cool place, away from heat source and direct sunlight.

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: Reduce exposure in accordance with safe hygiene practice. If exposure limits are exceeded, use an MSHA-NIOSH approved respirator for organic vapors.

VENTILATION:
LOCAL EXHAUST: As needed
SPECIAL: N.A.
MECHANICAL: N.A.
OTHER: N.A.

SECTION 9 - CONTROL MEASURES - continued

PROTECTIVE GLOVES: Use disposable gloves.

EYE PROTECTION: Face shield or goggles.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Maintain eye wash station.

WORK/HYGIENIC PRACTICE: Follow safe hygiene practices. Avoid contact with clothing. May stain. Follow recommended procedures to avoid overexposure.
SECTION 9- PREPARATION INFORMATION
This data is supplied to comply with OSHA Hazard Communication Standard 29 CFR 1910.1200 and W.H.M.I.S. CPR

PREPARED BY: T. Joritz Date: 03 January 2000
Director, Regulatory Affairs

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N.E. = NOT ESTABLISHED

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NFP A
FIRE 4 TOXICITY 2 REACTIVITY 1 SPECIAL